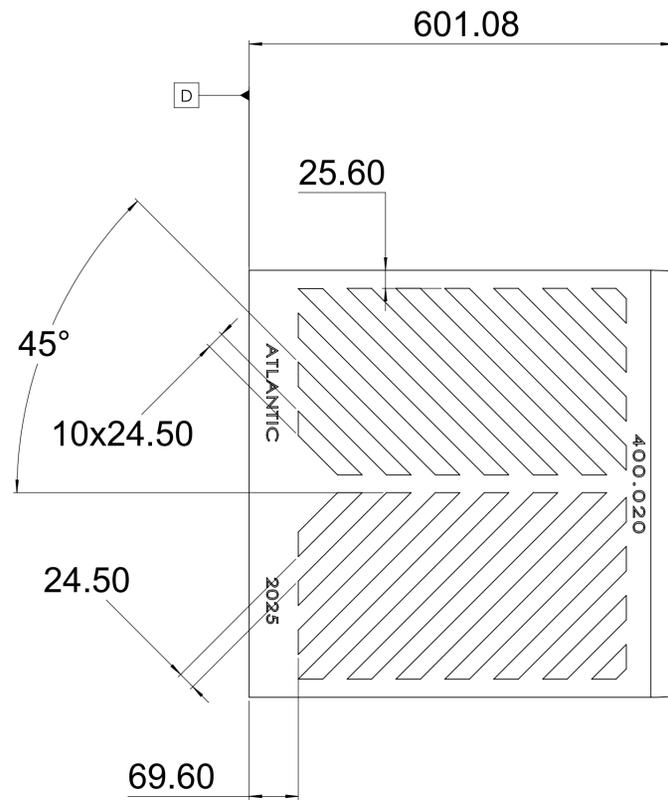
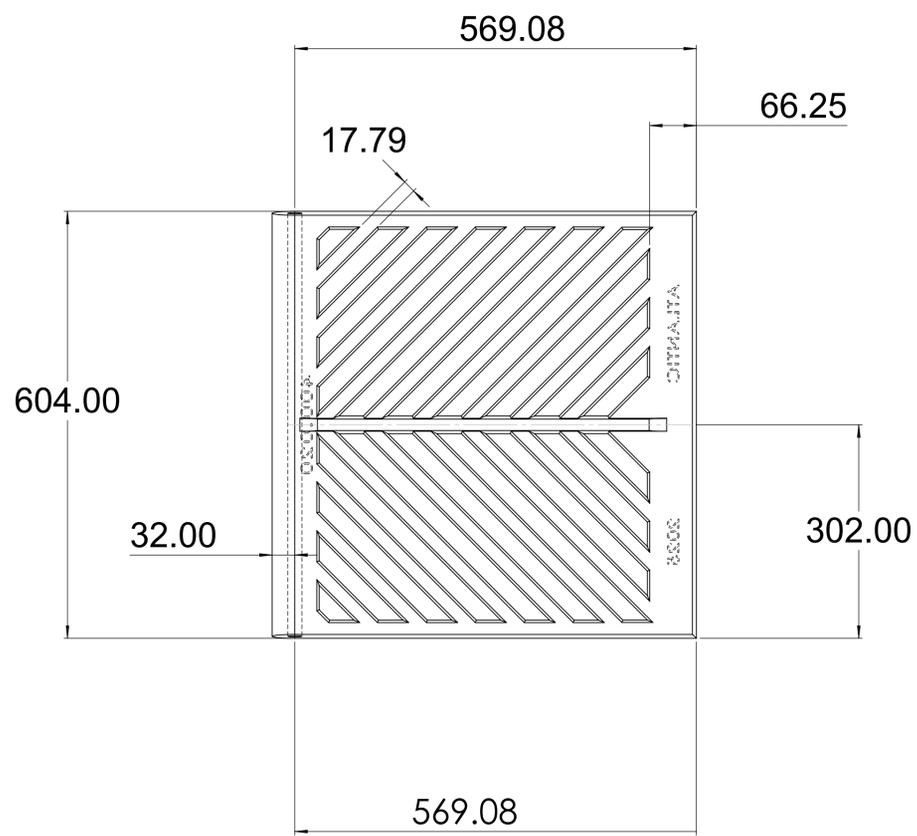
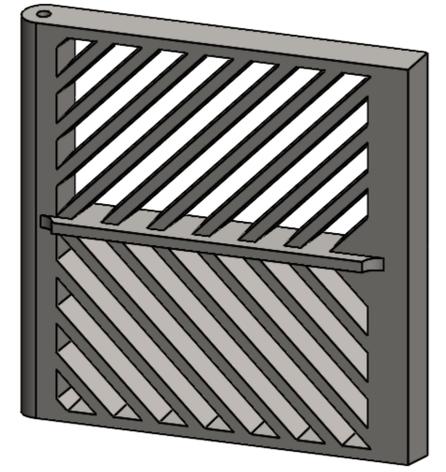
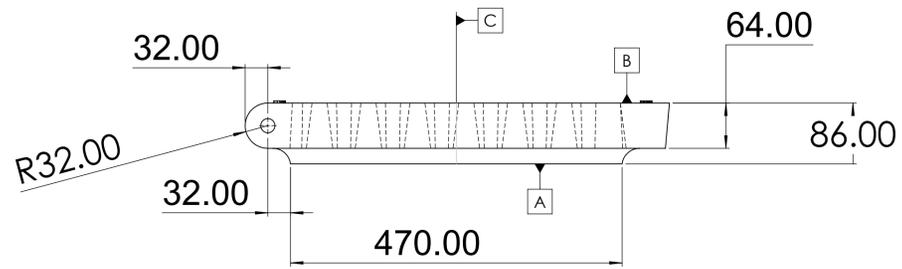


NOTE : 1) KINDLY FOLLOW 3D DATA FOR UNSPECIFIED DIMENSIONS.
 2) REMOVE ALL SHARP EDGES, NO BURR AND DENTS ARE ALLOWED.



UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 TOLERANCES:
 LINEAR: ± 2 MM
 ANGULAR: ± 1°
 BRK/FILE SHARP CORNER: 1 MM MAX
 SURFACE FINISH: 20 - 50

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	NAME	SIGNATURE	DATE
DRAWN	ATLANTIC		16-09-2025
CHK'D			
APPV'D			
MFG	-		
Q.A			

HEAT TREATMENT:

MATERIAL:
 ASTM-A48 CLASS-30B
 (CAST IRON)

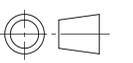
PROJECT:
 03

WEIGHT:

PART NAME:
 GRATE PLAN

PART NUMBER:
 400.020

REVISION:
 A


SIZE: A1

REVISIONS

REV.	DATE	DESCRIPTION	EARLIER WAS	CHANGED TO
A	17-09-2025	DRAWING RELEASED	INITIAL RELEASE	INITIAL RELEASE

DO NOT SCALE DRAWING

WEIGHT:

SHEET 1 OF 1

SCALE:1:5

SIZE: A1