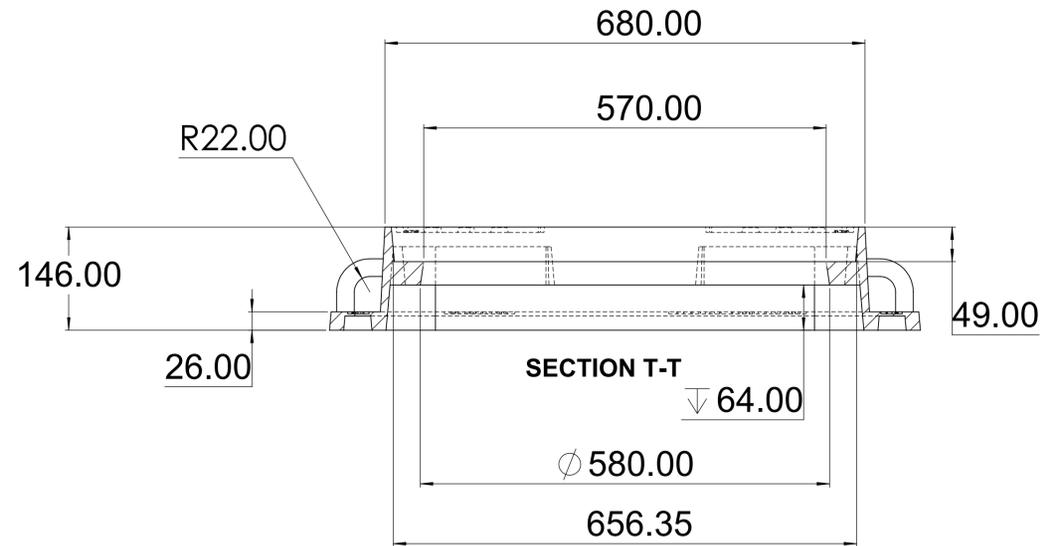
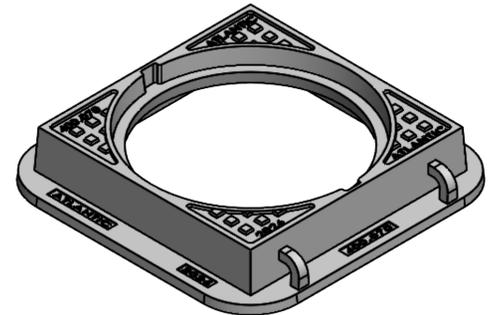
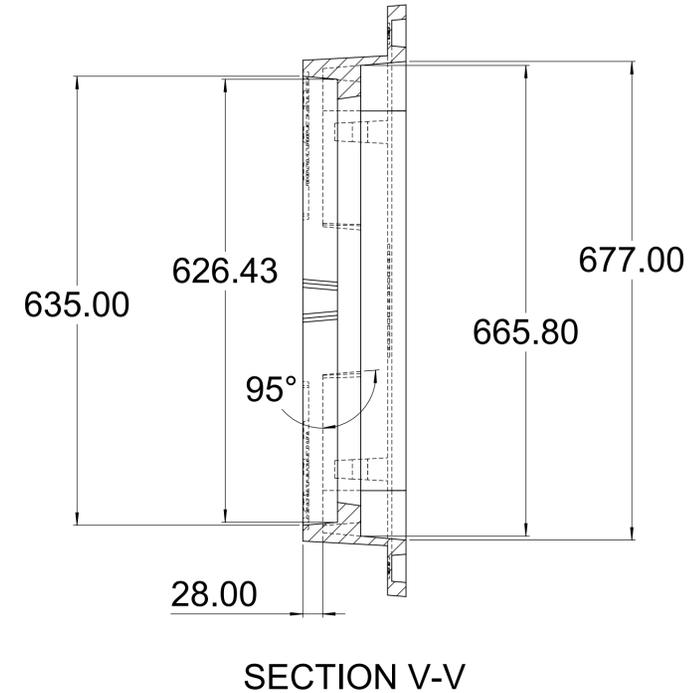
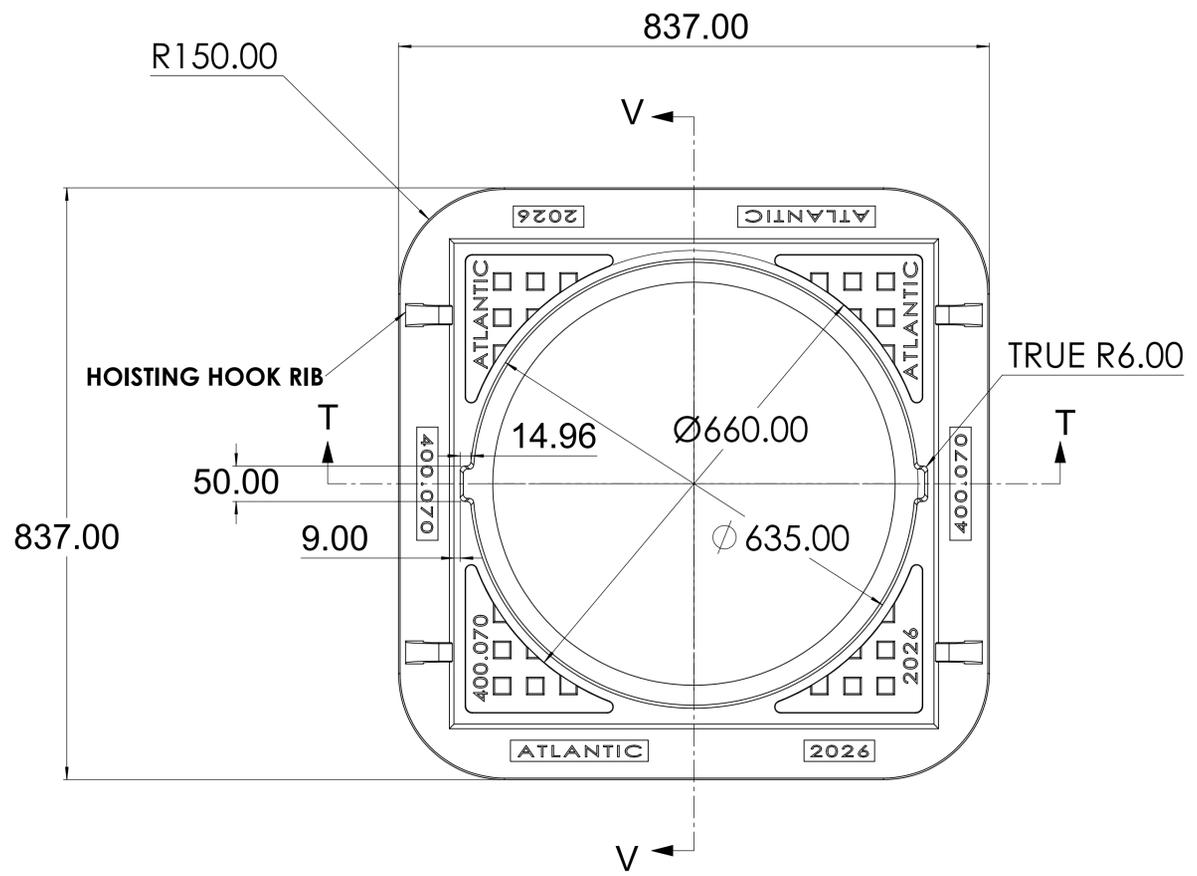


16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

M L K J H G F E D C B A



NOTE : KINDLY FOLLOW 3D DATA FOR UNSPECIFIED DIMENSIONS.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 TOLERANCES:
 LINEAR: ± 2 MM
 ANGULAR: ± 1°
 BRK/FILE SHARP CORNER: 1 MM MAX
 SURFACE FINISH: 20 - 50

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NAME	SIGNATURE	DATE	HEAT TREATMENT:	PART NAME: SQUARE FRAME	REVISION: A
DRAWN	ATLANTIC	8/22/2025	MATERIAL: ASTM-A48 CLASS-30B (CAST IRON)		
CHK'D			PROJECT:	PART NUMBER: 400.070	SIZE: A1
APPV'D					
MFG			DO NOT SCALE DRAWING	SHEET 1 OF 1	SCALE: 1:5
Q.A					

REVISIONS

REV.	DATE	DESCRIPTION	EARLIER WAS	CHANGED TO
A	22-08-2025	DRAWING RELEASED	INITIAL RELEASE	INITIAL RELEASE

16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

A B C D E F G H J K L M